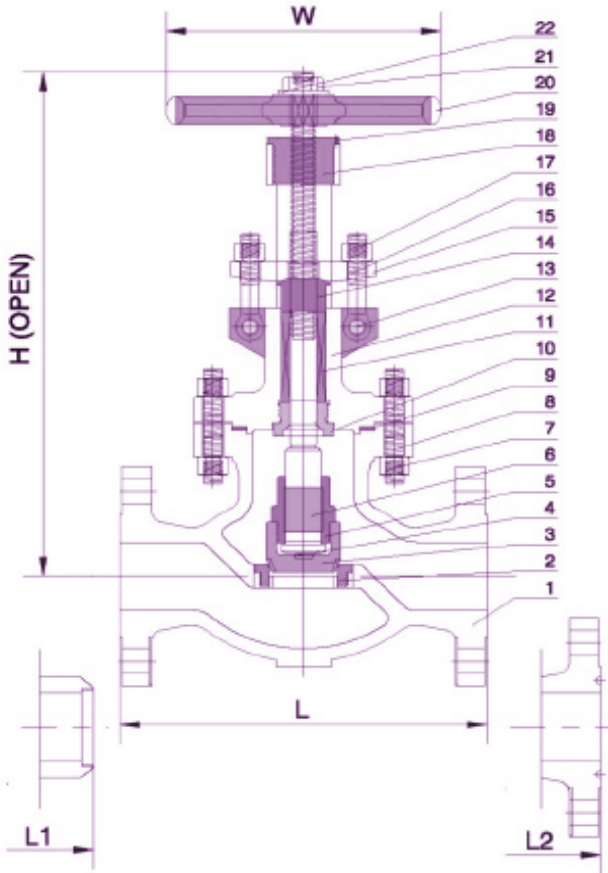


UNIMAC GLOBE VALVES

ASA Class 150/300



PRIMARY SERVICE RATING & TEST PRESSURE

CLASS	WORKING PRESS.	TEMP.	HYD. TESTPRESS.	
			BODY	SEAT
400	150PSIG	800° F	1425 PSIG	1060 PSIG
600	300PSIG	800° F	2175 PSIG	1600 PSIG

AIR TEST-SEAT 80 +_10 PSIG

Technical Data

Manufacturing STD	: BS 1873
Testing & Inspection STD	: API 598/ BS 5146
Face to Face	: ANSI B 16.10
End connections	: Flanged as per ANSI B 16.5
Shell wall thickness	: ANSI B 16.34

NO.	DESCRIPTION	MATERIAL	QTY
01	BODY	ASTM A 216 GR.WCB	1
02	BONNET	ASTM A 216 GR.WCB	1
03	SEAT RING	AISI 410 (13%CR)	1
04	DISC	AISI 410 (13%CR)	1
05	STEM	AISI 410 (13%CR)	1
06	STEM NUT	AISI 410 (13%CR)	1
07	BONNET BUSH	AISI 410	1
08	GLAND	CARBON STEEL	1
09	GLAND PACKING	METALIC WIRE REINFORCED GRAPHITED ASBESTOS /GRAFOIL	-
10	YOKE SLEEVE	NI-RESIST	1
11	BONNET GASKET	COMPRESSED ASBESTOS FIBRE/ SOFT STEEL	1
12	BONNET STUD &NUT	ASTM A 193 GR.B7 ASTM A 194 GR.2H	-
13	EYE BOLT &NUT	ASTM A 193 GR.B7 ASTM A 194 GR.2H	2SET
14	HAND WHEEL	CAST IRON	1
15	HAND WHEEL NUT	CARBON STEEL	1

Class - 150

Size	A	B	øC	øD	øM	N	PCD	J
25	128	14.2	51	108.0	16	4	79.0	150
40	164	17.5	73	127.0	16	4	98.5	210
50	202	19.0	92	152.0	19	4	120.5	210
65	215	22.3	105	178.0	19	4	140.0	255
80	242	24.0	127	190.0	19	4	152.0	255
100	291	24.0	157	229.0	19	8	190.0	405
125	357	24.0	186	254.0	22	8	216.0	490
150	407	25.0	216	279.0	22	8	241.0	490
200	496	28.5	270	343.0	22	8	298.0	610
250	621	30.0	324	406.0	25	12	362.0	625
300	699	32.0	381	483.0	25	12	432.0	625

Class - 300

Size	A	B	øC	øD	øM	N	PCD	J
25	204	17.5	51	124.0	19	4	89	210
40	230	20.5	73	155.0	22	4	114	250
50	268	22.0	92	165.0	19	8	127	250
65	293	25.0	105	190.0	22	8	149	405
80	318	28.5	127	209.0	22	8	168	405
100	357	32.0	157	254.0	22	8	200	490
125	399	35.0	186	279.0	22	8	235	490
150	443	36.5	216	317.0	22	12	270	490
200	532	41.0	270	381.0	25	12	330	610
250	621	47.0	324	444.5	29	16	387	610
300	710	51.0	381	521.0	32	16	451	610

Note : Due to constant up gradation, dimensions are subject to change by the manufacturer.